Remarks

The above amendments have been made to place the application in better form for examination. Upon entry of the foregoing amendment, claims 1-16 are pending in the application, with claims 1 and 5 being the independent claims. New claims 11-16 are sought to be added. These changes are believed to introduce no new matter, and their entry is respectfully requested.

Attached hereto is a substitute specification, and a marked-up version of the changes made to the specification and claims by the current amendment. The attached page is captioned "**Version with markings to show changes made.**"

Applicant hereby requests an action on the merits at the earliest opportunity.

Respectfully submitted,

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Version with markings to show changes made

1. (Amended) A crystallized bottleneck of a polyester beer bottle, wherein the crystallized bottleneck ~~is~~ has no machined ~~a~~ screw thread and wherein a crystallized length of the bottleneck portion is ~~I~~in a range of 0.5-35 mm.

2. (Amended) A crystallized bottleneck of a polyester beer bottle according to claim 1, wherein said crystallized length of the bottleneck portion is in a range of 0.5-10 mm.

3. (Amended) A crystallized bottleneck of a polyester beer bottle according to claim 1 ~~or 2~~, wherein said bottleneck is made with a polyethylene terephthalate material.

4. (Amended) A crystallized bottleneck of polyester beer bottle according to claim 1 ~~or 2~~, wherein a flanged ring is provided to said crystallized bottleneck of the polyester beer bottle, and said flanged ring has a plane bottom surface at a proper position spacing from ~~the~~ a top flange of the bottleneck; the upper surface of the flanged ring is an acclivitous plane; the acclivitous plane forms an angle of 45° ~~on~~ from the vertical direction and converges to the outer surface of the bottleneck portion.

5. (Amended) A method for manufacturing a crystallized bottleneck of a polyester beer bottle ~~according to claim 1~~, comprising the steps ~~as follows~~of~~:~~:

forming a blank of a bottle made of polyester material ~~is formed~~ through drying;

~~,~~ ejecting the polyester material and shaping ~~it~~said ejected polyester material through cooling, thereby forming an uncrystallized blank of a bottle;

placing ~~then~~ the uncrystallized blank of the bottle ~~is placed~~ for 24-72 hours in an air-conditioned environment;

preheating a crystallizer ~~is preheated~~ for at least two hours ~~or more before~~prior to crystallizing ~~to~~ the blank of the bottle ~~is started~~;

loading a bunker ~~is loaded~~ with the uncrystallized blank of the bottle;

~~, which is~~ deliveringed to an blank horse's head via a conveyor belt;

~~, then~~sending a bottleneck portion of the uncrystallized bottle blank ~~Is sent~~ into ~~a~~ said crystallizer to heat ~~it~~ the bottleneck portion at a high temperature and crystallize ~~it~~ the bottleneck portion via an arbor transmission chain;

at the same time, controlling the temperature of the uncrystallized portion of the blank body ~~is controlled~~, so that the uncrystallized portion of the blank body ~~it~~ is not aeffected by the high temperature environment of the crystallizer~~at high temperature~~;

discharging the polyester bottle blank having a crystallized bottleneck portion ~~is discharged~~ through an output blank horse's head;

-and deliveringed to another conveyor belt to cool and shape the polyester bottle blank~~it~~.

6. (Amended) A method according to claim 5, wherein before ~~a~~ said bunker is loaded with

the uncrystallized blank, the temperature of the bottle blank is controlled by an arbor temperature controller; and, after the uncrystallized bottleneck portion of the bottle blank is fed into the crystallizer, the temperature of the bottle blank is controlled by a bottleneck temperature controller.

7. (Amended) A method according to claim 6, wherein when ~~a~~ said bunker is loaded with the uncrystallized blank, the temperature~~,~~ of the bottle blank is controlled in a range of 120–150°C.

9. (Amended) A method according to ~~any of~~ claims 5~~-8~~, wherein the crystallization time required for each bottle blank is controlled in a range of 90-120 sec.

10. (Amended) A method according to claim 5, wherein ~~during~~ while the bottle blank is crystallized in the crystallizer, the body portion of the bottle blank is protected~~free for the influence~~ from ~~an~~ the high temperature environment of the crystallizer ~~at high temperature~~ by using a cooling partition.

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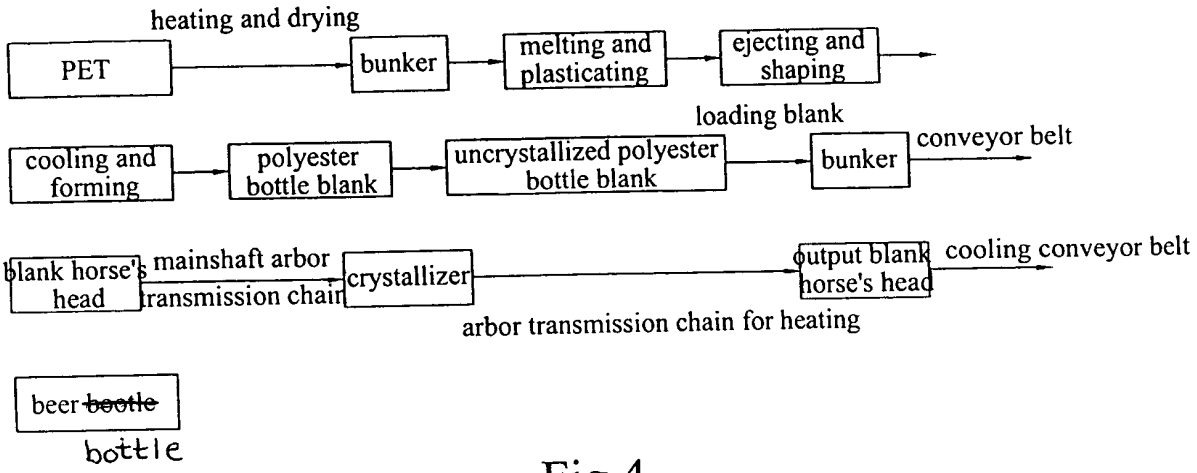

Fig.4

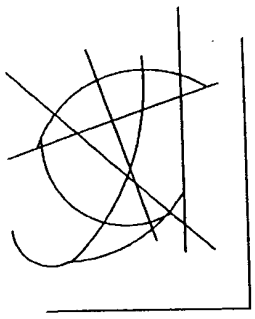

Fig.5

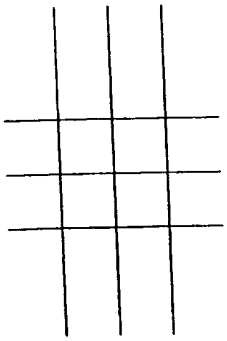

Fig.6

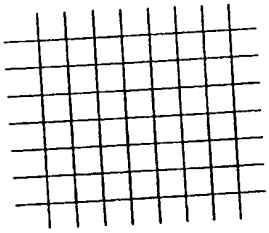

Fig.7